

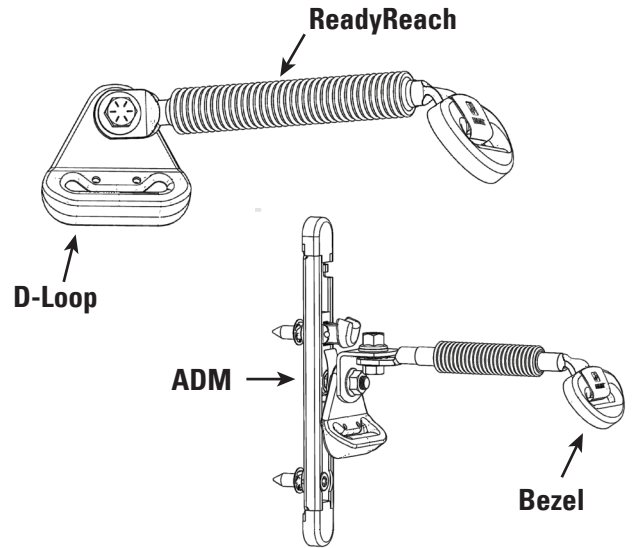
READYREACH® INSTALLATION INSTRUCTIONS

The following steps outline the process for installing an IMMI seatbelt equipped with ReadyReach.

NOTE: Depending on your vehicle, there may be several variants of ReadyReach assemblies for different seating positions and OEM options. Regardless of the configuration, two things are typically true for a properly installed ReadyReach seatbelt:

1. The ReadyReach arm should be fixed in place, and
2. The D-loop should swivel freely.

If either of these conditions are not met after installation is complete, verify the seatbelt is installed correctly.



PROPER POSITIONING

1. Install the seatbelt as prescribed in the literature provided by your OEM, or by the IMMI document provided with the seatbelt. Leave the D-loop bolt or ADM stud nut slightly loose.

Note: Most IMMI seatbelts will come with the D-loop bolt or the ADM stud pre-assembled to the seatbelt. If this is the case, do not attempt to remove or disassemble.

2. Align the ReadyReach arm in a way that presents the seatbelt toward the occupant. Torque the D-loop bolt or ADM nut to 35-50 ft-lbs.
 - There should be no twisting or binding in the web as it passes through the D-loop and ReadyReach bezel. Also, avoid positioning it in a way that causes the seatbelt to rub on the seat or other vehicle surfaces.
 - The ReadyReach should not be positioned in a way that puts the web guide bezel above the D-loop. **(Fig. 1)**
 - Some assemblies may also have a secondary bracket, bolt, and nut that allows the ReadyReach to be adjusted inward or outward relative to the occupant. **(Fig. 2)** Tighten this hardware to 35-50 ft-lbs as well.

3. Verify that the ReadyReach properly presents the seatbelt to the occupant and that retraction force is acceptable. Loosen fasteners and readjust as necessary.

Fig. 1



Fig. 2

