The following steps outline the process for installing an IMMI seatbelt equipped with ReadyReach.

**NOTE:** Depending on your vehicle, there may be several variants of ReadyReach assemblies for different seating positions and OEM options. Regardless of the configuration, two things are typically true for a properly installed ReadyReach seatbelt:

1. The ReadyReach arm should be fixed in place, and
2. The D-loop should swivel freely.

If either of these conditions are not met after installation is complete, verify the seatbelt is installed correctly.

### PROPER POSITIONING

1. Install the seatbelt as prescribed in the literature provided by your OEM, or by the IMMI document provided with the seatbelt. Leave the D-loop bolt or ADM stud nut slightly loose.

   **Note:** Most IMMI seatbelts will come with the D-loop bolt or the ADM stud pre-assembled to the seatbelt. If this is the case, do not attempt to remove or disassemble.

2. Align the ReadyReach arm in a way that presents the seatbelt toward the occupant. Torque the D-loop bolt or ADM nut to 35-50 ft-lbs.
   - There should be no twisting or binding in the web as it passes through the D-loop and ReadyReach bezel. Also, avoid positioning it in a way that causes the seatbelt to rub on the seat or other vehicle surfaces.
   - The ReadyReach should not be positioned in a way that puts the web guide bezel above the D-loop. *(Fig. 1)*
   - Some assemblies may also have a secondary bracket, bolt, and nut that allows the ReadyReach to be adjusted inward or outward relative to the occupant. *(Fig. 2)* Tighten this hardware to 35-50 ft-lbs as well.

3. Verify that the ReadyReach properly presents the seatbelt to the occupant and that retraction force is acceptable. Loosen fasteners and readjust as necessary.